

plw FEB 28 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-023
Job Sheet 172008



Part No: D412-698-023

Job Qty: 10 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	10 Ea	2/28/18		0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	10 pcs	2/28/18		0.00	0.00	Packaging1-4		
120	QC	10 pcs	2/28/18		0.00	0.00	QC4		
125	DC	10 pcs	2/28/18		0.00	0.00	DC		
130	Packaging	10 pcs	2/28/18		0.00	0.00	Packaging3-2		
140	QC21-FG	10 Ea	2/28/18		0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

fs002

Smb
MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	10 Ea (1 ea)	90-Start up Operation	
D3594-043	Floor Doubler Assembly, LH	10 Ea (1 ea)	90-Start up Operation	
D3594-044	Floor Doubler Assembly, RH	10 Ea (1 ea)	90-Start up Operation	
D3594-5	Doubler	10 Ea (1 ea)	90-Start up Operation	
D3622-1	Ball Stud	20 Ea (2 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	20 Ea (2 ea)	90-Start up Operation	
MS21073L5	Anchor Nut	10 Ea (1 ea)	90-Start up Operation	
NAS1149D0516J	Washer	20 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	10	19	0
	D3594-043	10	13	0
	D3594-044	10	11	0
	D3594-5	10	23	0
	D3622-1	20	6	0
	MS20426AD4-4	20	1,651	0
	MS21073L5	10	48	0
	NAS1149D0516J	20	262	0

00139



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047720



Part: D412-698-023

Job No: 172008

Serial No/Batch: S047720

Revision: G

Inspector:

Date: 03/05/18

Part Specifications
Specifications could not be found.

Plex 2/27/18 9:36 AM dart.quirion.sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001319	S038777	D3552-11	Door Prop	S038774	ST363	8
001319	S047116	D3552-11	Door Prop	S038773	ST363	2
001319	S042073	D3594-043	Floor Doubler Assembly, LH	S044601	ST503	10
001319	S042062	D3594-044	Floor Doubler Assembly, RH	S036482	ST503	10
001319	S034265	D3594-5	Doubler	S034264	ST041	3
001319	S047117	D3594-5	Doubler	S042090	ST041	7
001319	S047352	D3622-1	Ball Stud	S047351	ST043	20
001319	S047143	MS20426AD4-4	Rivet	FM132536	ST312	20
001319	S047141	MS21073L5	Anchor Nut	S024475	ST298	10
001319	S047132	NAS1149D0516J	Washer	FM137166-15	ST264	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/5/18 7:34 AM dart.quirion.sonia

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW